

DIRECTIONS FOR LEVELLING THE FLOAT

It's essential that the following directions be complied with in order to obtain correct levelling of the float:

- Make sure that the float can freely slide on the axis and doesn't show any pitting.
- Make sure that needle valve (V) is tightly screwed in its housing and that pin ball (Sf) of the dampening device, incorporated in the needle (S), is not jammed.
- Keep the carburetor cover (C) in vertical position as indicated in figure since the weight of the float (G) could lower the pin ball (Sf) fitted in the needle (S).
- With carburetor cover (C) in vertical position and float clip (Lc) in light contact with the pin ball (Sf) of the needle (S), the distance of both half-floats (G) from upper surface of carburetor cover (C), without gasket (Gz), must measure mm. 12
- After the levelling has been done, check that the stroke of the float **(G)** is 6.5mm. If necessary adjust the position of the lug **(A)**.
- Should the float **(G)** not be correctly placed, modify the position of the tabs **(Lc)** of the float until the required point is reached, taking care that the tab **(Lc)** is perpendicular to the needle axis **(S)** and that it doesn't have any indentations on the contact surface which might affect the free movement of th needle itself.
- Fit the carburetor cover making sure that float can move without any hindrance of friction.

NOTE - The operations of levelling of float must be carried out whenever it is necessary to replace float or needle valve: in this last case it is advisable to replace also the needle valve sealing gasket, making sure that the new needle valve is tightly screwed in its housing.